

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-17/0471
of 20 October 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

BOSSONG concrete screw CLS-CE, CLS-CE X4 and
CLS-CE HCR

Product family
to which the construction product belongs

Mechanical fasteners for use in concrete

Manufacturer

BOSSONG S.p.A.
via Enrico Fermi 49/51
24050 GRASSOBBIO (BG)
ITALIEN

Manufacturing plant

Bossong S.p.A. Manufacturing plant 1

This European Technical Assessment
contains

22 pages including 3 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 330232-01-0601, Edition 05/2021

This version replaces

ETA-17/0471 issued on 19 June 2017

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Specific Part

1 Technical description of the product

The BOSSONG concrete screw CLS-CE is an anchor in size 6, 8, 10, 12 and 14 mm made of galvanised steel respectively steel with zinc flake coating, made of stainless or high corrosion resistant steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements (static and quasi-static loading)	See Annex C7
Characteristic resistance and displacements for seismic performance category C1 and C2	See Annex C3 to C5, C8

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C6

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 20 October 2022 by Deutsches Institut für Bautechnik

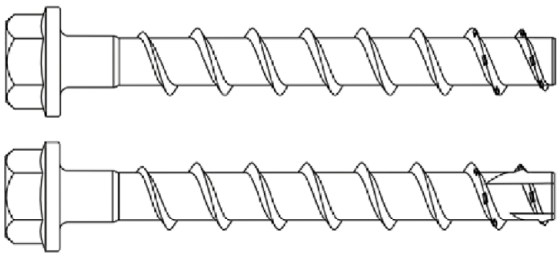
Dipl.-Ing. Beatrix Wittstock
Head of Section

beglaubigt:
Tempel

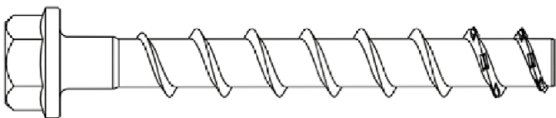
Product in installed condition

BOSSONG concrete screw CLS-CE

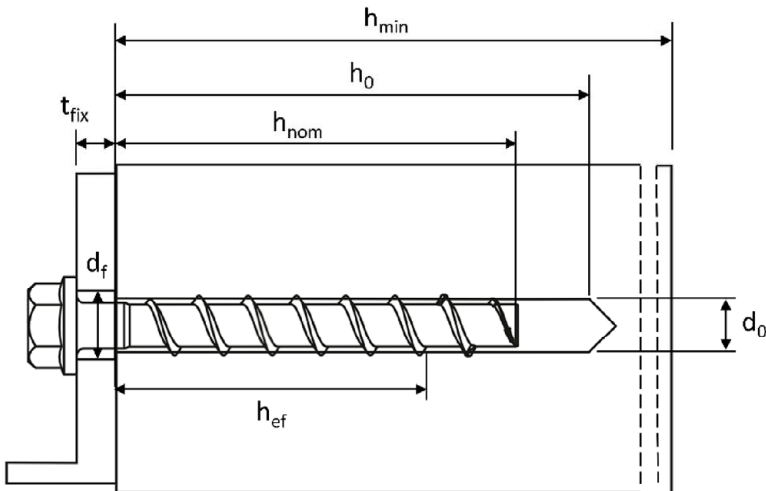
- Galvanized carbon steel
- Zinc flakes coated carbon steel



- Stainless steel A4
- Stainless steel HCR

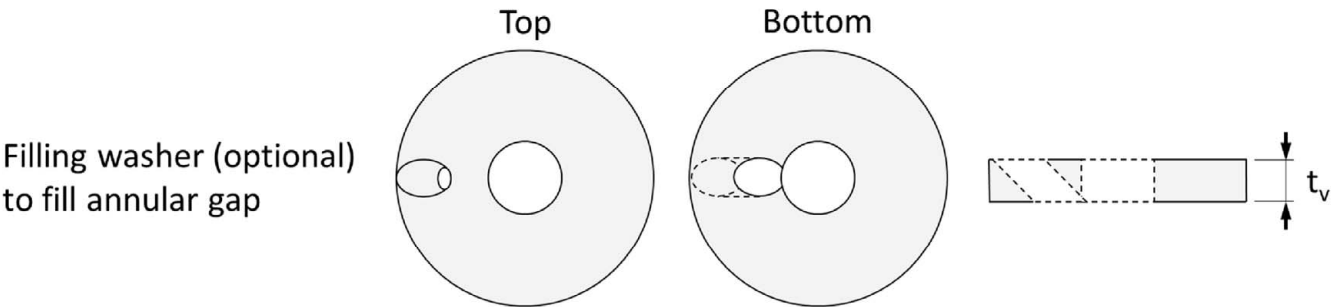


e.g. Bossong concrete screw, zinc flakes coated, with hexagon head and fixture



d_0 = nominal drill hole diameter
 t_{fix} = thickness of fixture
 d_f = clearance hole diameter

h_{min} = minimum thickness of member
 h_{nom} = nominal embedment depth
 h_0 = drill hole depth
 h_{ef} = effective embedment depth



BOSSONG concrete screw CLS-CE

Product description
Product in installed condition

Annex A1

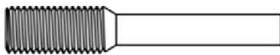
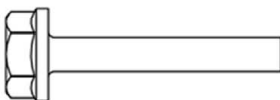
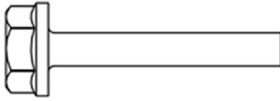
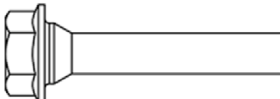
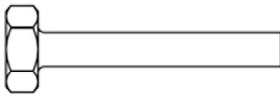
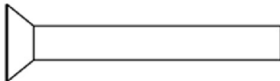
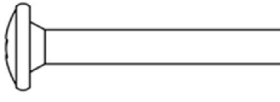
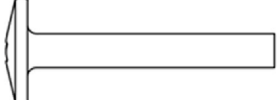
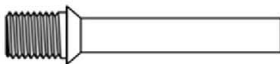
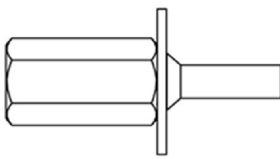
		Configuration with metric connection thread and hexagon socket e.g. CLS-CE 8x105 M10 SW5;
		Configuration with metric connection thread and hexagon drive e.g. CLS-CE 8x105 M10 SW7;
		Configuration with washer and hexagon head e.g. CLS-H CE 8x80 SW13
		Configuration with washer, hexagon head and TORX drive e.g. CLS-H CE 8x80 SW13;
		Configuration with washer and bund e.g. CLS-CE BC ST 14x130 SW24
		Configuration with hexagon head e.g. CLS-H CE 8x80 SW13 OS;
		Configuration with countersunk head and TORX drive e.g. CLS-S CE 8x80 C
		Configuration with pan head and TORX drive e.g. CLS-B CE 8x80
		Configuration with large pan head and TORX drive e.g. CLS-B CE 8x80
		Configuration with countersunk head and connection thread e.g. CLS-CE 6x55
		Configuration with hexagon drive and connection thread e.g. CLS-CE 6x55 M8 SW10;
		Configuration with internal thread and hexagon drive e.g. CLS-CE 6x55 IM M8/10
BOSSONG concrete screw CLS-CE		Annex A2
Product description Screw types		

Table 1: Material

Part	Product name	Material		
all types	CLS-CE	- Steel EN 10263-4:2017 galvanized acc. to EN ISO 4042:2018 - Zinc flake coating according to EN ISO 10683:2018 ($\geq 5\mu\text{m}$) - Zinc flake coating according to EN ISO 10683:2018 special coating TOGE KORR ($\geq 20\mu\text{m}$)		
	CLS-CE X4	1.4401; 1.4404; 1.4571; 1.4578		
	CLS-CE HCR	1.4529		
Part	Product name	Nominal characteristic steel		Rupture elongation
		Yield strength f_{yk} [N/mm ²]	Ultimate strength f_{uk} [N/mm ²]	A_5 [%]
all types	CLS-CE	560	700	≤ 8
	CLS-CE X4			
	CLS-CE HCR			

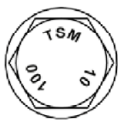
Table 2: Dimensions

Anchor size			6		8			10			12			14		
Nominal embedment depth	h_{nom}	[mm]	1	2	1	2	3	1	2	3	1	2	3	1	2	3
			40	55	45	55	65	55	75	85	65	85	100	75	100	115
Screw length	$\leq L$	[mm]	500													
Core diameter	d_k	[mm]	5,1		7,1			9,1			11,1			13,1		
Thread outer diameter	d_s	[mm]	7,5		10,6			12,6			14,6			16,6		
Thickness of filling washer	t_v	[mm]	-		5			5			5			5		

Marking:

CLS-CE

Screw type: TSM
Screw size: 10
Screw length: 100



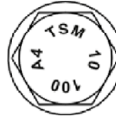
CLS-CE

Screw type: TSM
Screw size: 10
Screw length: 100



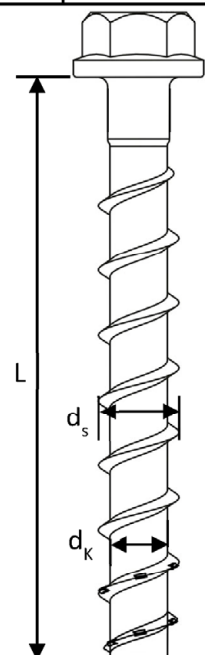
CLS-CE X4

Screw type: TSM
Screw size: 10
Screw length: 100
Material: A4



CLS-CE HCR

Screw type: TSM
Screw size: 10
Screw length: 100
Material: HCR



BOSSONG concrete screw CLS-CE

Product description

Material, Dimensions and markings

Annex A3

Specification of Intended use

Table 3: Anchorages subject to

CLS-CE concrete screw size		6		8			10			12			14		
Nominal embedment depth		h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
	[mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115
Static and quasi-static loads		All sizes and all embedment depths													
Fire exposure															
C1 category - seismic		ok	ok				ok								
C2 category – seismic (A4 and HCR: no performance assessed)		1)					1)								

¹⁾ no performance assessed

Base materials:

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A3, screw with marking A4: CRC III
 - High corrosion resistant steel according to Annex A3, screw with marking HCR: CRC V

BOSSONG concrete screw CLS-CE

Intended use
Specification

Annex B1

Specification of Intended use - continuation

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055. The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B3, Table 4.

Installation:

- Hammer drilling or hollow drilling.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- The borehole may be filled with injection mortar.
- Adjustability according to Annex B6 for sizes 6-14, all embedment depths except for seismic application.
- Cleaning of borehole is not necessary, if using a hollow drill.

BOSSONG concrete screw CLS-CE

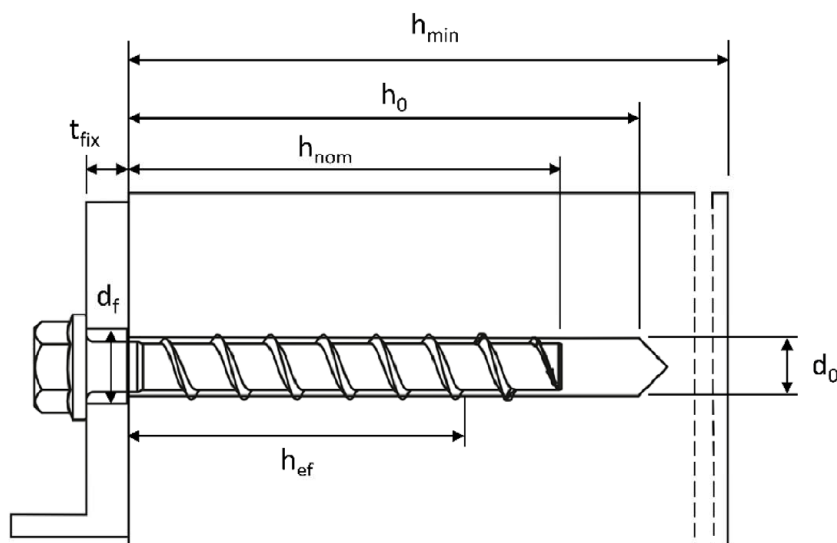
Intended use
Specification continuation

Annex B2

Table 4: Installation parameters

CLS-CE concrete screw size			6		8			10		
Nominal embedment depth		h _{nom}	h _{nom1}	h _{nom2}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
		[mm]	40	55	45	55	65	55	75	85
Nominal drill hole diameter	d ₀	[mm]	6		8			10		
Cutting diameter of drill bit	d _{cut} ≤	[mm]	6,40		8,45			10,45		
Drill hole depth	h ₀ ≥	[mm]	45	60	55	65	75	65	85	95
Clearance hole diameter	d _f ≤	[mm]	8		12			14		
Installation torque (version with connection thread)	T _{inst}	[Nm]	10		20			40		
Torque impact screw driver		[Nm]	Max. torque according to manufacturer's instructions							
			160		300			400		

CLS-CE concrete screw size			12			14		
Nominal embedment depth		h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
		[mm]	65	85	100	75	100	115
Nominal drill hole diameter	d_0	[mm]	12			14		
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	12,50			14,50		
Drill hole depth	$h_0 \geq$	[mm]	75	95	110	85	110	125
Clearance hole diameter	$d_f \leq$	[mm]	16			18		
Installation torque (version with connection thread)	T_{inst}	[Nm]	60			80		
Torque impact screw driver		[Nm]	Max. torque according to manufacturer's instructions					
			650			650		



BOSSONG concrete screw CLS-CE

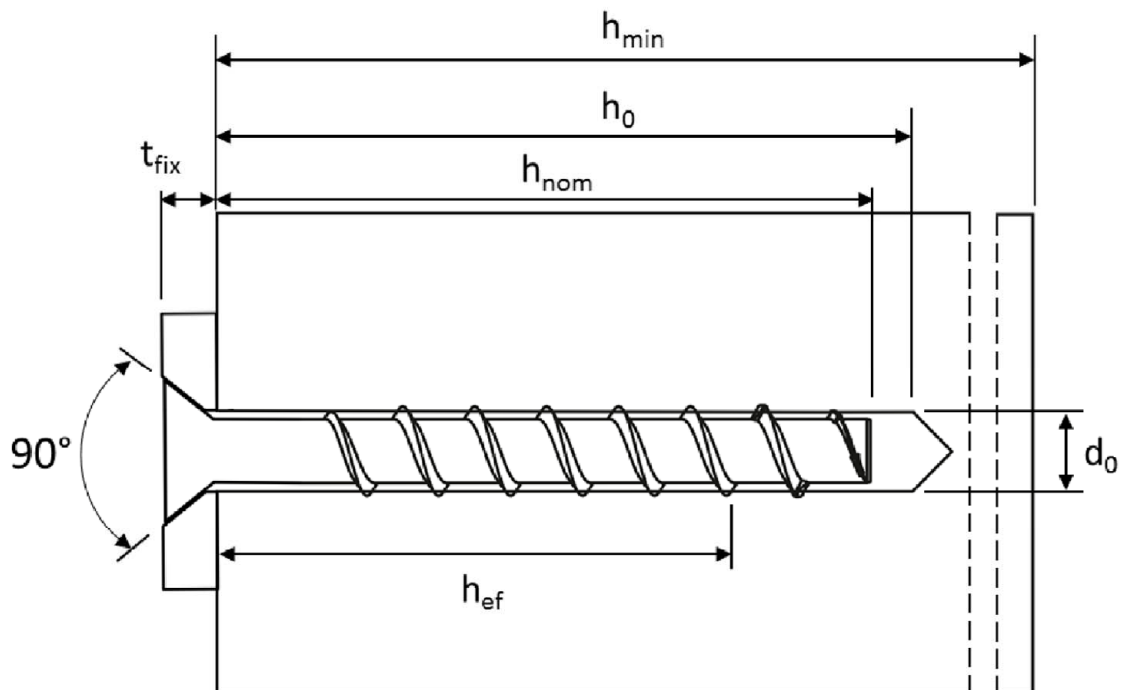
Intended use
Installation parameters

Annex B3

Table 5: Minimum thickness of member, minimum edge distance and minimum spacing

CLS-CE concrete screw size			6		8			10		
Nominal embedment depth		h_{nom}	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
		[mm]	40	55	45	55	65	55	75	85
Minimum thickness of member	h_{min}	[mm]	100		100		120	100	130	
Minimum edge distance	c_{min}	[mm]	40		40	50		50		
Minimum spacing	s_{min}	[mm]	40		40	50		50		

CLS-CE concrete screw size			12				14		
Nominal embedment depth		h_{nom}	h_{nom1}	h_{nom2}		h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
		[mm]	65	85		100	75	100	115
Minimum thickness of member	h_{min}	[mm]	120	130		150	130	150	170
Minimum edge distance	c_{min}	[mm]	50			70	50	70	
Minimum spacing	s_{min}	[mm]	50			70	50	70	



BOSSONG concrete screw CLS-CE

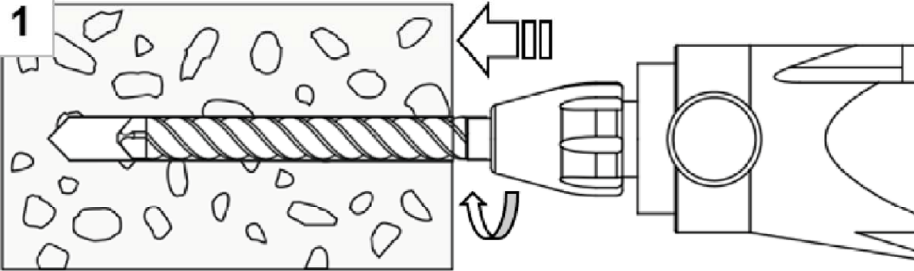
Intended use

Minimum thickness of member, minimum edge distance and minimum spacing

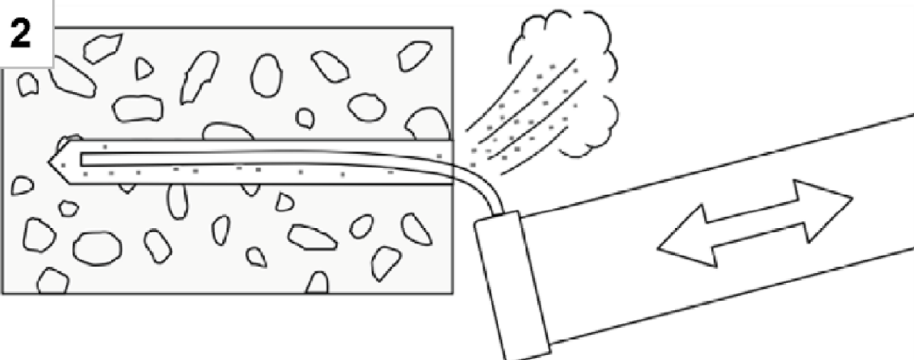
Annex B4

Installation Instructions

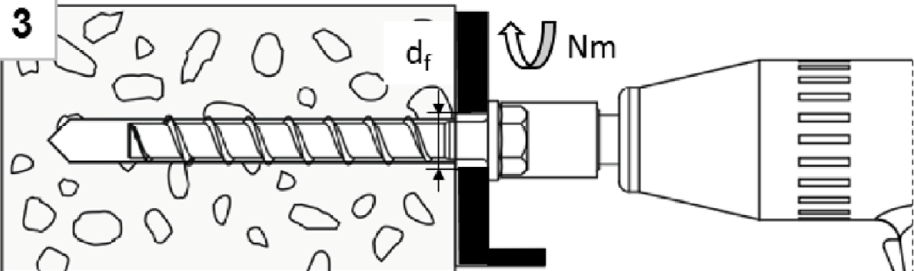
- 1**



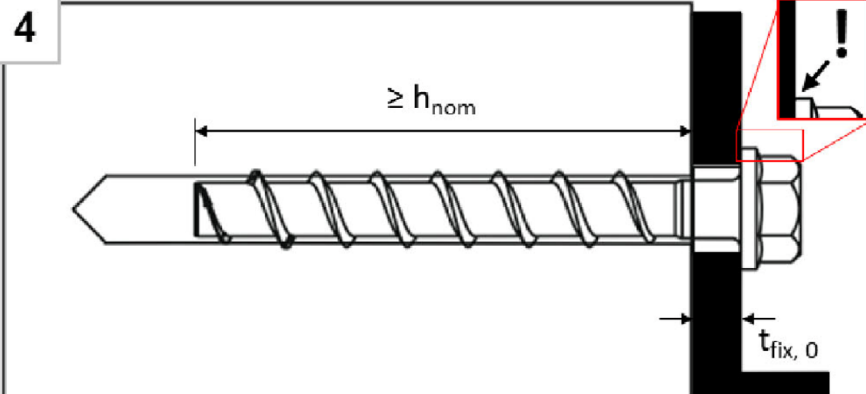
Create hammer drilled or hollow drilled borehole
- 2**



Remove drill dust by vacuuming or blowing of
- 3**



Install with torque impact screw driver or torque wrench
- 4**



The head must be undamaged and in contact with the fixture

Note:

Cleaning of borehole is not necessary when using a hollow drill

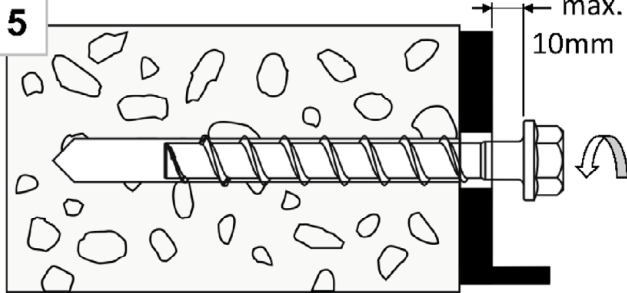
BOSSONG concrete screw CLS-CE

Intended use
Installation instructions

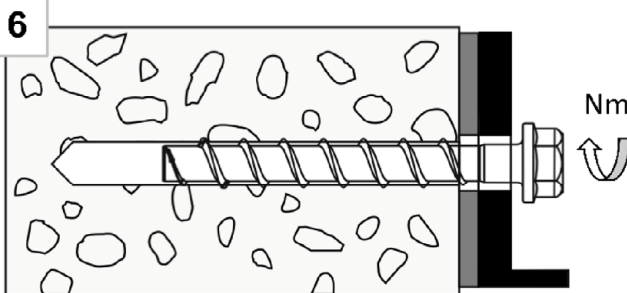
Annex B5

Installation Instructions – Adjustment

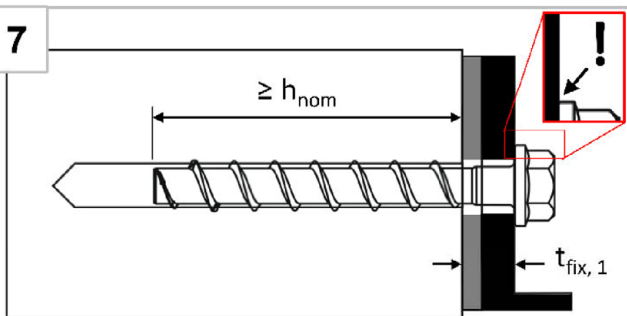
1. Adjustment



Screw may be untightened maximum 10mm

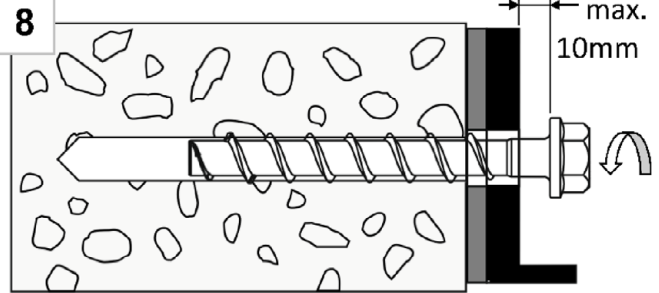


After adjustment, tighten the screw again

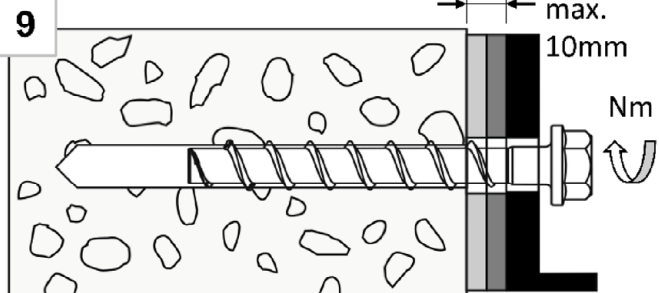


The head must be undamaged and in contact with the fixture

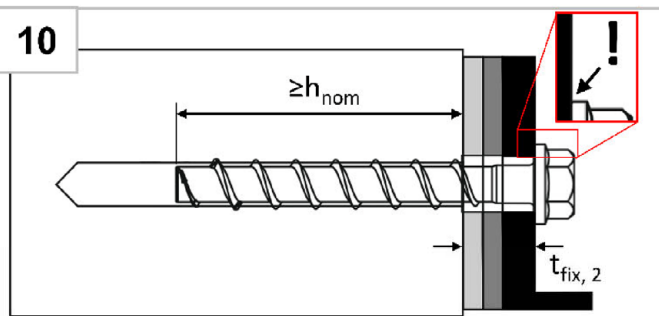
2. Adjustment



Screw may be untightened maximum 10mm



After adjustment, tighten the screw again



The head must be undamaged and in contact with the fixture

Note:

The fastener can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be larger or equal than h_{nom} .

BOSSONG concrete screw CLS-CE

Intended use

Installation instructions - Adjustment

Annex B6

Installation Instructions – Filling annular gap

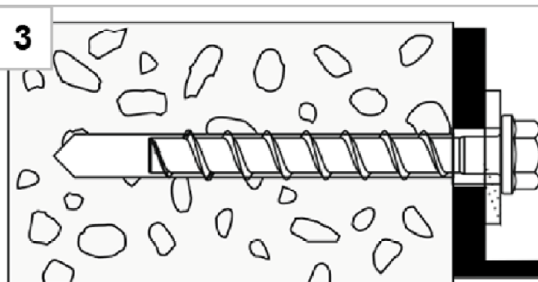
Positioning of fixture and filling washer



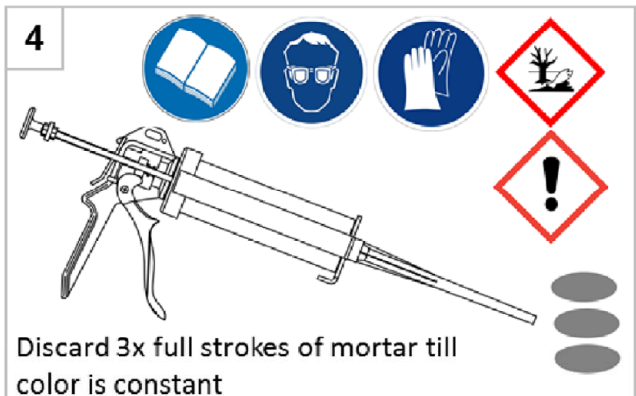
After preparing borehole (Annex B5, figure 1+2), position first fixture (1), then filling washer (2)



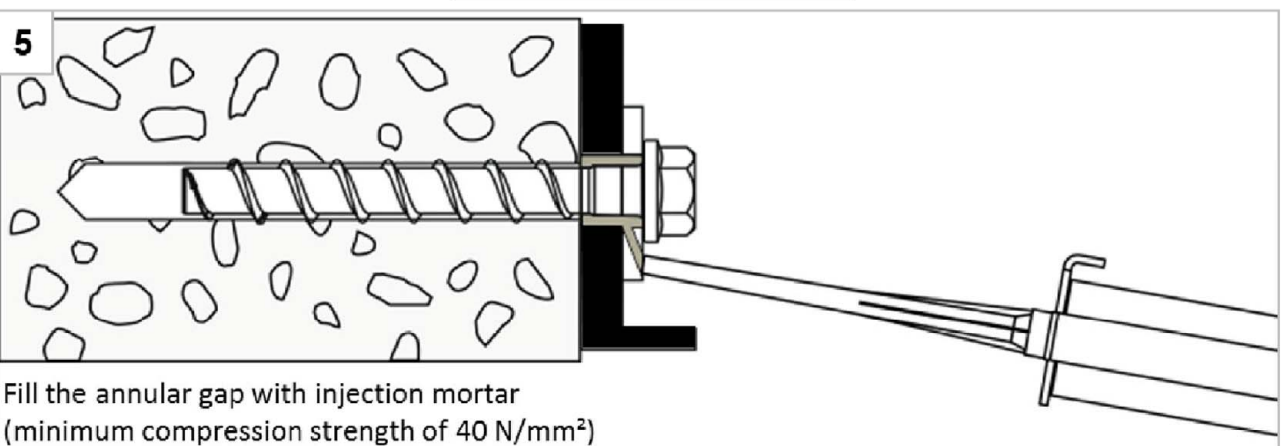
Install with torque impact screw driver or torque wrench



Installed condition without injected mortar in the filling washer



Filling the annular gap



Note:

For seismic loading the installation with filled and without filled annular gap is approved. Differences in performance can be found in Annex C5 - C7.

BOSSONG concrete screw CLS-CE

Intended use

Installation instructions - Filling annular gap

Annex B7

Table 6: Characteristic values for static and quasi-static loading, sizes 6-10

CLS-CE concrete screw size				6		8			10		
Nominal embedment depth	h_{nom}	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}		
	[mm]	40	55	45	55	65	55	75	85		
Steel failure for tension and shear loading											
Characteristic tension load	$N_{Rk,s}$	[kN]	14,0		27,0			45,0			
Partial factor	$\gamma_{Ms,N}$	[-]	1,5								
Characteristic shear load	$V_{Rk,s}^0$	[kN]	7,0		13,5		17,0	22,5	34,0		
Partial factor	$\gamma_{Ms,V}$	[-]	1,25								
Ductility factor	k_7	[-]	0,8								
Characteristic bending load	$M_{Rk,s}^0$	[Nm]	10,9		26,0			56,0			
Pull-out failure											
Characteristic tension load C20/25	cracked	$N_{Rk,p}$	[kN]	2,0	4,0	5,0	9,0	12,0	9,0	$\geq N_{Rk,c}^0$ ¹⁾	
	uncracked	$N_{Rk,p}$	[kN]	4,0	9,0	7,5	12,0	16,0	12,0	20,0	26,0
Increasing factor for $N_{Rk,p} = N_{Rk,p}(C20/25) \cdot \psi_c$	C25/30	Ψ_c	[-]	1,12							
	C30/37			1,22							
	C40/50			1,41							
	C50/60			1,58							
Concrete failure: Splitting failure, concrete cone failure and pry-out failure											
Effective embedment depth	h_{ef}	[mm]	31	44	35	43	52	43	60	68	
k-factor	cracked	k_{cr}	[-]	7,7							
	uncracked	k_{ucr}	[-]	11,0							
Concrete cone failure	spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$							
	edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$							
Splitting failure	resistance	$N_{Rk,sp}^0$	[kN]	4,0	9,0	7,5	12,0	16,0	12,0	20,0	26,0
	spacing	$s_{cr,Sp}$	[mm]	120	160	120	140	150	140	180	210
	edge distance	$c_{cr,Sp}$	[mm]	60	80	60	70	75	70	90	105
Factor for pry-out failure	k_8	[-]	1,0						2,0		
Installation factor	γ_{inst}	[-]	1,0								
Concrete edge failure											
Effective length in concrete	$l_f = h_{ef}$	[mm]	31	44	35	43	52	43	60	68	
Nominal outer diameter of screw	d_{nom}	[mm]	6		8			10			

¹⁾ $N_{Rk,c}^0$ according to EN 1992-4:2018

BOSSONG concrete screw CLS-CE

Performances

Characteristic values for static and quasi-static loading for sizes 6-8-10

Annex C1

Table 7: Characteristic values for static and quasi-static loading, sizes 12-14

CLS-CE concrete screw size				12			14		
Nominal embedment depth		h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}	
		[mm]	65	85	100	75	100	115	
Steel failure for tension and shear loading									
Characteristic tension load	$N_{Rk,s}$	[kN]	67,0			94,0			
Partial factor	$\gamma_{Ms,N}$	[-]	1,5						
Characteristic shear load	$V^0_{Rk,s}$	[kN]	33,5	42,0		56,0			
Partial factor	$\gamma_{Ms,V}$	[-]	1,25						
Ductility factor	k_7	[-]	0,8						
Characteristic bending load	$M^0_{Rk,s}$	[Nm]	113,0			185,0			
Pull-out failure									
Characteristic tension load C20/25	cracked	$N_{Rk,p}$	[kN]	12,0	$\geq N^0_{Rk,c} \text{ } ^{1)}$				
	uncracked	$N_{Rk,p}$	[kN]	16,0					
Increasing factor for $N_{Rk,p} = N_{Rk,p(C20/25)} \cdot \psi_c$	C25/30	ψ_c	[-]	1,12					
	C30/37			1,22					
	C40/50			1,41					
	C50/60			1,58					
Concrete failure: Splitting failure, concrete cone failure and pry-out failure									
Effective embedment depth		h_{ef}	[mm]	50	67	80	58	79	92
k-factor	cracked	$k_1 = k_{cr}$	[-]	7,7					
	uncracked	$k_1 = k_{ucr}$	[-]	11,0					
Concrete cone failure	spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$					
	edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$					
Splitting failure	resistance	$N^0_{Rk,sp}$	[kN]	16,0	27,0	35,0	21,5	34,5	43,5
	spacing	$s_{cr,Sp}$	[mm]	150	210	240	180	240	280
	edge distance	$c_{cr,Sp}$	[mm]	75	105	120	90	120	140
Factor for pry-out failure		k_8	[-]	1,0	2,0		1,0	2,0	
Installation factor		γ_{inst}	[-]	1,0					
Concrete edge failure									
Effective length in concrete		$l_f = h_{ef}$	[mm]	50	67	80	58	79	92
Nominal outer diameter of screw		d_{nom}	[mm]	12			14		

¹⁾ $N_{Rk,c}^0$ according to EN 1992-4:2018

BOSSONG concrete screw CLS-CE

Performances

Characteristic values for static and quasi-static loading, sizes 12-14

Annex C2

Table 8: Seismic category C1 – Characteristic load values (type H, type S, type B and type I¹⁾)

CLS-CE concrete screw size		6		8	10		12	14
Nominal embedment depth	h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom3}	h_{nom3}	h_{nom3}
	[mm]	40	55	65	55	85	100	115

Steel failure for tension and shear load (version **type H, type S, type B, type I¹⁾**)

Characteristic load	N _{Rk,s,eq}	[kN]	14,0		27,0	45,0		67,0	94,0
Partial factor	γ _{Ms,eq}	[-]	1,5						
Characteristic load	V _{Rk,s,eq}	[kN]	4,7	5,5	8,5	13,5	15,3	21,0	22,4
Partial factor	γ _{Ms,eq}	[-]	1,25						
With filling of the annular gap ²⁾	α _{gap}	[-]	1,0						
Without filling of the annular gap ³⁾	α _{gap}	[-]	0,5						

Pull-out failure (version **type H, type S, type B, type I¹⁾**)

Characteristic tension load in cracked concrete C20/25	$N_{Rk,p,eq}$	[kN]	2,0	4,0	12,0	9,0	$\geq N^0_{Rk,c}$ ⁴⁾	
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Concrete cone failure (version **type H, type S, type B, type I¹⁾**)

Effective embedment depth	h_{ef}	[mm]	31	44	52	43	68	80	92
Edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$						
Spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$						
Installation safety factor	γ_{inst}	[-]	1,0						

Concrete pry-out failure (version **type H, type S, type B**)

Factor for pry-out failure	k_8	[-]	1,0				2,0		
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Concrete edge failure (version **type H, type S, type B**)

Effective length in concrete	$l_f = h_{ef}$	[mm]	31	44	52	43	68	80	92
Nominal outer diameter of screw	d_{nom}	[mm]	6	6	8	10	10	12	14

¹⁾ only tension load

²⁾ With filling of the annular gap according to annex B7, figure 5

³⁾ Without filling of the annular gap according to annex B5

⁴⁾ $N^0_{Rk,c}$ according to EN 1992-4:2018

BOSSONG concrete screw CLS-CE

Performances

Seismic category C1 – Characteristic load values

Annex C3

Table 9: Seismic category C2 ¹⁾ – Characteristic load values with filled annular gap according to annex B7, figure 5 (type H, type S, type B)

CLS-CE concrete screw size			8	10	12	14
Nominal embedment depth	h_{nom}	h_{nom3}				
	[mm]	65	85	100	115	
Steel failure for tension and shear load (version type H, type S, type B)						
Characteristic load	$N_{Rk,s,eq}$	[kN]	27,0	45,0	67,0	94,0
Partial factor	$\gamma_{Ms,eq}$	[-]	1,5			
Characteristic load	$V_{Rk,s,eq}$	[kN]	9,9	18,5	31,6	40,7
Partial factor	$\gamma_{Ms,eq}$	[-]	1,25			
With filling of the annular gap	α_{gap}	[-]	1,0			
Pull-out failure (version type H, type S, type B)						
Characteristic load in cracked concrete	$N_{Rk,p,eq}$	[kN]	2,4	5,4	7,1	10,5
Concrete cone failure (version type H, type S, type B)						
Effective embedment depth	h_{ef}	[mm]	52	68	80	92
Edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$			
Spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$			
Installation safety factor	γ_{inst}	[-]	1,0			
Concrete pry-out failure (version type H, type S, type B)						
Factor for pry-out failure	k_g	[-]	1,0	2,0		
Concrete edge failure (version type H, type S, type B)						
Effective length in concrete	$l_f = h_{ef}$	[mm]	52	68	80	92
Nominal outer diameter of screw	d_{nom}	[mm]	8	10	12	14

1) A4 and HCR not suitable

BOSSONG concrete screw CLS-CE

Performances

Seismic category C2 – Characteristic load values with filled annular gap

Annex C4

Table 10: Seismic category C2 ¹⁾ – Characteristic load values without filled annular gap according to annex B5 (type H, type S, type B)

CLS-CE concrete screw size			8	10	12	14
Nominal embedment depth	h_{nom}	h_{nom3}				
	[mm]	65	85	100	115	
Steel failure for tension and shear load (version type H, type B)						
Characteristic load	$N_{Rk,s,eq}$	[kN]	27,0	45,0	67,0	94,0
Partial factor	$\gamma_{Ms,eq}$	[-]	1,5			
Characteristic load	$V_{Rk,s,eq}$	[kN]	10,3	21,9	24,4	23,3
Partial factor	$\gamma_{Ms,eq}$	[-]	1,25			
Without filling of the annular gap	α_{gap}	[-]	0,5			
Pull-out failure (version type H, type B)						
Characteristic load in cracked concrete	$N_{Rk,p,eq}$	[kN]	2,4	5,4	7,1	10,5
Steel failure for tension and shear load (version type S)						
Characteristic load	$N_{Rk,s,eq}$	[kN]	27,0	45,0	no performance assessed	
Partial factor	$\gamma_{Ms,eq}$	[-]	1,5			
Characteristic load	$V_{Rk,s,eq}$	[kN]	3,6	13,7		
Partial factor	$\gamma_{Ms,eq}$	[-]	1,25			
Without filling of the annular gap	α_{gap}	[-]	0,5			
Pull-out failure (version type S)						
Characteristic load in cracked concrete	$N_{Rk,p,eq}$	[kN]	2,4	5,4	no performance assessed	
Concrete cone failure (version type H, type S, type B)						
Effective embedment depth	h_{ef}	[mm]	52	68	80	92
Edge distance	$c_{cr,N}$	[mm]	$1,5 \times h_{ef}$			
Spacing	$s_{cr,N}$	[mm]	$3 \times h_{ef}$			
Installation safety factor	γ_{inst}	[-]	1,0			
Concrete pry-out failure (version type H, type S, type B)						
Factor for pry-out failure	k_g	[-]	1,0	2,0		
Concrete edge failure (version type H, type S, type B)						
Effective length in concrete	$l_f = h_{ef}$	[mm]	52	68	80	92
Nominal outer diameter of screw	d_{nom}	[mm]	8	10	12	14

¹⁾ A4 and HCR not suitable

BOSSONG concrete screw CLS-CE

Performances

Seismic category C2 – Characteristic load values without filled annular gap

Annex C5

Table 11: Fire exposure – characteristic values of resistance

CLS-CE concrete screw size				6		8			10			12			14		
Nominal embedment depth			h _{nom}	1	2	1	2	3	1	2	3	1	2	3	1	2	3
			[mm]	40	55	45	55	65	55	75	85	65	85	100	75	100	115
Steel failure for tension and shear load																	
characteristic Resistance	R30	N _{Rk,s,fi30}	[kN]	0,9	2,4			4,4			7,3			10,3			
	R60	N _{Rk,s,fi60}	[kN]	0,8	1,7			3,3			5,8			8,2			
	R90	N _{Rk,s,fi90}	[kN]	0,6	1,1			2,3			4,2			5,9			
	R120	N _{Rk,s,fi120}	[kN]	0,4	0,7			1,7			3,4			4,8			
	R30	V _{Rk,s,fi30}	[kN]	0,9	2,4			4,4			7,3			10,3			
	R60	V _{Rk,s,fi60}	[kN]	0,8	1,7			3,3			5,8			8,2			
	R90	V _{Rk,s,fi90}	[kN]	0,6	1,1			2,3			4,2			5,9			
	R120	V _{Rk,s,fi120}	[kN]	0,4	0,7			1,7			3,4			4,8			
	R30	M ⁰ _{Rk,s,fi30}	[Nm]	0,7	2,4			5,9			12,3			20,4			
	R60	M ⁰ _{Rk,s,fi60}	[Nm]	0,6	1,8			4,5			9,7			15,9			
	R90	M ⁰ _{Rk,s,fi90}	[Nm]	0,5	1,2			3,0			7,0			11,6			
	R120	M ⁰ _{Rk,s,fi120}	[Nm]	0,3	0,9			2,3			5,7			9,4			
Pull-out failure																	
Characteristic Resistance	R30- R90	N _{Rk,p,fi}	[kN]	0,5	1,0	1,3	2,3	3,0	2,3	4,0	4,8	3,0	4,7	6,2	3,8	6,0	7,6
	R120	N _{Rk,p,fi}	[kN]	0,4	0,8	1,0	1,8	2,4	1,8	3,2	3,9	2,4	3,8	4,9	3,0	4,8	6,1
Concrete cone failure																	
Characteristic Resistance	R30- R90	N ⁰ _{Rk,c,fi}	[kN]	0,9	2,2	1,2	2,1	3,4	2,1	4,8	6,6	3,0	6,3	9,9	4,4	9,6	14,0
	R120	N ⁰ _{Rk,c,fi}	[kN]	0,7	1,8	1,0	1,7	2,7	1,7	3,8	5,3	2,4	5,1	7,9	3,5	7,6	11,2
Edge distance																	
R30 bis R120		C _{cr,fi}	[mm]	2 x h _{ef}													
In case of fire attack from more than one side, the minimum edge distance shall be ≥300mm.																	
Spacing																	
R30 bis R120		S _{cr,fi}	[mm]	4 x h _{ef}													
Pry-out failure																	
R30 bis R120		k _g	[-]	1,0					2,0		1,0	2,0		1,0	2,0		
The anchorage depth has to be increased for wet concrete by at least 30 mm compared to the given value.																	

BOSSONG concrete screw CLS-CE

Performances

Fire exposure – characteristic values of resistance

Annex C6

Table 12: Displacements under static and quasi-static tension load

CLS-CE concrete screw size				6		8			10		
Nominal embedment depth			h_{nom}	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
			[mm]	40	55	45	55	65	55	75	85
Cracked concrete	tension load	N	[kN]	0,95	1,9	2,4	4,3	5,7	4,3	7,9	9,6
	displacement	δ_{N0}	[mm]	0,3	0,6	0,6	0,7	0,8	0,6	0,5	0,9
		$\delta_{N\infty}$	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2
Uncracked concrete	tension load	N	[kN]	1,9	4,3	3,6	5,7	7,6	5,7	9,5	11,9
	displacement	δ_{N0}	[mm]	0,4	0,6	0,7	0,9	0,5	0,7	1,1	1,0
		$\delta_{N\infty}$	[mm]	0,4	0,4	0,6	1,0	0,9	0,4	1,2	1,2

CLS-CE concrete screw size				12			14		
Nominal embedment depth			h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
			[mm]	65	85	100	75	100	115
Cracked concrete	tension load	N	[kN]	5,7	9,4	12,3	7,6	12,0	15,1
	displacement	δ_{N0}	[mm]	0,9	0,5	1,0	0,5	0,8	0,7
		$\delta_{N\infty}$	[mm]	1,0	1,2	1,2	0,9	1,2	1,0
Uncracked concrete	tension load	N	[kN]	7,6	13,2	17,2	10,6	16,9	21,2
	displacement	δ_{N0}	[mm]	1,0	1,1	1,2	0,9	1,2	0,8
		$\delta_{N\infty}$	[mm]	1,0	1,2	1,2	0,9	1,2	1,0

Table 13: Displacements under static and quasi-static shear load

CLS-CE concrete screw size				6		8			10		
Nominal embedment depth			h_{nom}	h_{nom1}	h_{nom2}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
			[mm]	40	55	45	55	65	55	75	85
Cracked and uncracked concrete	shear load	V	[kN]	3,3		8,6			16,2		
	displacement	δ_{V0}	[mm]	1,55		2,7			2,7		
		$\delta_{V\infty}$	[mm]	3,1		4,1			4,3		

CLS-CE concrete screw size				12			14		
Nominal embedment depth			h_{nom}	h_{nom1}	h_{nom2}	h_{nom3}	h_{nom1}	h_{nom2}	h_{nom3}
			[mm]	65	85	100	75	100	115
Cracked and uncracked concrete	shear load	V	[kN]	20,0			30,5		
	displacement	δ_{V0}	[mm]	4,0			3,1		
		$\delta_{V\infty}$	[mm]	6,0			4,7		

BOSSONG concrete screw CLS-CE

Performances
Displacements under static and quasi-static loads

Annex C7

Table 14: Seismic category C2 ¹⁾ – Displacements with filled annular gap according to annex B7, figure 5 (type H, type S, type B)

CLS-CE concrete screw size			8	10	12	14
Nominal embedment depth	h_{nom}	h_{nom3}				
	[mm]	65	85	100	115	
Displacements under tension loads (version type H, type S, type B)						
Displacement DLS	$\delta_{N,eq(DLS)}$	[mm]	0,66	0,32	0,57	1,16
Displacement ULS	$\delta_{N,eq(ULS)}$	[mm]	1,74	1,36	2,36	4,39
Displacements under shear loads (version type H, type S, type B with hole clearance)						
Displacement DLS	$\delta_{V,eq(DLS)}$	[mm]	1,68	2,91	1,88	2,42
Displacement ULS	$\delta_{V,eq(ULS)}$	[mm]	5,19	6,72	5,37	9,27

Table 15: Seismic category C2 ¹⁾ – Displacements without filled annular gap according to annex B5 (only version type H, type S, type B)

CLS-CE concrete screw size			8	10	12	14
Nominal embedment depth	h_{nom}	h_{nom3}				
	[mm]	65	85	100	115	
Displacements under tension loads (version type H, type B)						
Displacement DLS	$\delta_{N,eq(DLS)}$	[mm]	0,66	0,32	0,57	1,16
Displacement ULS	$\delta_{N,eq(ULS)}$	[mm]	1,74	1,36	2,36	4,39
Displacements under tension loads (version type S)						
Displacement DLS	$\delta_{N,eq(DLS)}$	[mm]	0,66	0,32	no performance assessed	
Displacement ULS	$\delta_{N,eq(ULS)}$	[mm]	1,74	1,36		
Displacements under shear loads (version type H, type B with hole clearance)						
Displacement DLS	$\delta_{V,eq(DLS)}$	[mm]	4,21	4,71	4,42	5,60
Displacement ULS	$\delta_{V,eq(ULS)}$	[mm]	7,13	8,83	6,95	12,63
Displacements under shear loads (version type S with hole clearance)						
Displacement DLS	$\delta_{V,eq(DLS)}$	[mm]	2,51	2,98	no performance assessed	
Displacement ULS	$\delta_{V,eq(ULS)}$	[mm]	7,76	6,25		

¹⁾ A4 and HCR not suitable

BOSSONG concrete screw CLS-CE

Performances
Displacements under seismic loads

Annex C8